



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4314-3

Job Sheet 177829



Part No: D4314-3

Job Qty: 30 ea

Part Name: Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/18/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 11-02-02 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		5/25/18	0.00	0.00	Start Up Waterjet		DL 18/06/01
100	Waterjet	30 pcs		5/25/18	0.01	1.54	Waterjet1		DL 18/06/04
110	QC	30 pcs		5/25/18	0.00	0.00	QC2 Waterjet-3		DL 18/06/04
120	QC	30 pcs		5/25/18	0.00	0.00	QC8-4		38
130	Small Fab	30 pcs		5/25/18	0.00	0.60	Small Fab-6		9-88
150	QC	30 pcs		5/25/18	0.00	0.00	QC5		213
160	HandFinish	30 pcs		5/25/18	0.00	0.61	HandFinish1		BEB 18-06-20
170	QC	30 pcs		5/25/18	0.00	0.00	QC7-3		38
180	Packaging	30 pcs		5/25/18	0.00	0.00	Packaging3-2	JUN 21 2018	9-88
190	QC21-SA	30 Ea		5/25/18	0.00	0.00	QC21		213

Part Op 100 - 1-Cut as per Dwg D4314
Descriptions: 130 - COUNTER SINK AS PER DWG

DAG 21 JUN 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.188	6061-T6 .188 Sheet	.5820 sf (.0194 ea)	90-Start up Operation	5008427

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.188	1	23	0

Part Specifications

Specifications could not be found.

Plex 5/18/18 11:43 AM Dart.Gagnon.Michelle



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Container No: S075994



Part: D4314-3

Job No: 177829

Serial No/Batch: S075994

Revision:

Inspector:

Date: 05/29/16

